

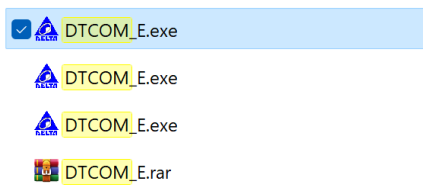
Installation and Connection to DTCOM Software

Description

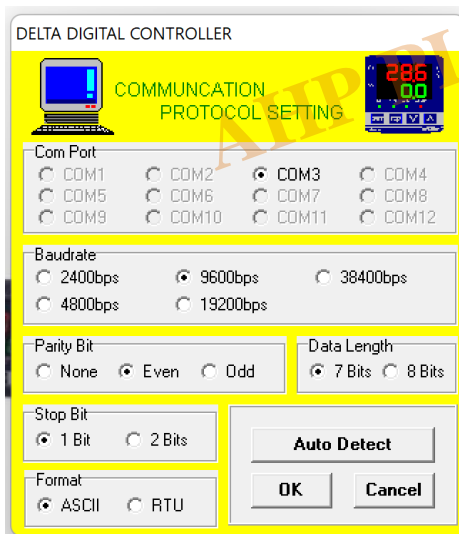
- Download DTCOM

[DTCOM Download](#)

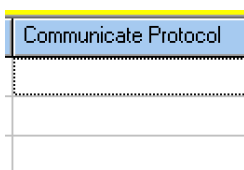
- Click on DTCOM_E.exe



- Select COM port (Refer to COM port driver installation guide) and then click on “Auto Detect”.



- After detection of some controllers, in the “communication protol” section click on one the detected items and then click “SET” then “Close”.



SET

CLOSE

- Click on Monitor Icon.



- Select proper “Address”. In hydrostatic pressure testers from AHP, there are “number of lines+1” station address, for example in 4 station hydrostatic unit there are 5 address. 1 to 4 is related to pressure lines and 5 is related to temperature address. Select requested address for calibration.
- For DSC-OIT tester there are 2 address, 1 & 2 . Selecting each of these numbers will connect DTCOM to sensor 1 and 2.

Address 1

PV 23.8 C

SV 0.0

Out1

Out2

Connect

- In the bottom of page settings for the requested station address will be shown.

Control	Input	Manual	Alarm	PV tuning
Ctrl. Method <input type="button" value="Manual"/>	Input Type <input type="button" value="K-Type"/>	Output 1 % <input type="text" value="0.0"/>		PV Offset <input type="text" value="0.0"/>
Run/Stop <input type="button" value="Run"/>	Unit <input type="button" value="C"/>	Ctrl. Period1 <input type="text" value="4"/>		Security
Out1 <input type="button" value="Heat"/>	SV <input type="text" value="0.0"/>	Output 2 % <input type="text" value="0.0"/>		Level 1 Key <input type="button" value="Disable"/>
Out2 <input type="button" value="Heat"/>	Range Hi <input type="text" value="1300.0"/>	Ctrl. Period2 <input type="text" value="20"/>		Level 2 Key <input type="button" value="Disable"/>
Lock Status <input type="button" value="Normal"/>	Range Lo <input type="text" value="-200.0"/>	Tune Out High <input type="text" value="0"/>		Level 3 Key <input type="button" value="Disable"/>
	Pointer <input type="button" value="1"/>	Tune Out Low <input type="text" value="0"/>		Security Level
	F/W Version 1.40			<input type="radio"/> Unlock All
				<input type="radio"/> Read All, SV,AT
				<input type="radio"/> PV,SV
				<input type="radio"/> All Lock



Calibration offset value. Be noted after set of proper value don't forget to "ENTER". Unless the value will not be saved.

- Don't change any other parameters of this page.

Category

1. Software Guide

AHP PLASTIK MAKINA