

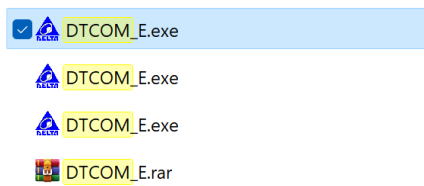
## Installation and Connection to DTCOM Software

### Description

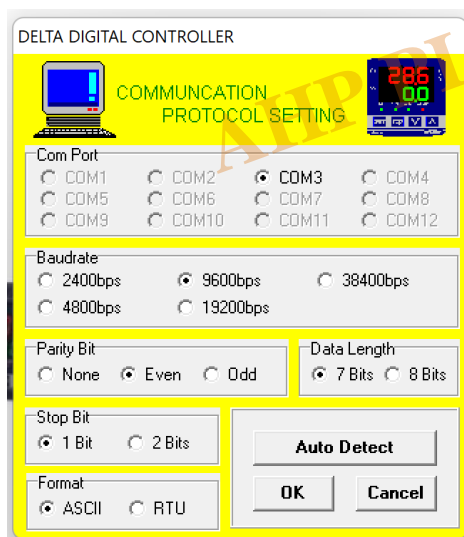
- Download DTCOM

#### [DTCOM Download](#)

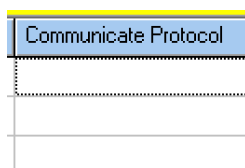
- Click on DTCOM\_E.exe



- Select COM port (Refer to COM port driver installation guide) and then click on “Auto Detect”.



- After detection of some controllers, in the “communication protol” section click on one the detected items and then click “SET” then “Close”.



SET

CLOSE

- Click on Monitor Icon.



- Select proper "Address". In hydrostatic pressure testers from AHP, there are "number of lines+1" station address, for example in 4 station hydrostatic unit there are 5 address. 1 to 4 is related to pressure lines and 5 is related to temperature address. Select requested address for calibration.
- For DSC-OIT tester there are 2 address, 1 & 2 . Selecting each of these numbers will connect DTCOM to sensor 1 and 2.

Address 1 Cancel

PV 23.8 C

SV 0.0

Out1

Out2

Connect

- In the bottom of page settings for the requested station address will be shown.

Control	Input	Manual	Alarm	PV tuning
Ctrl. Method <span style="border: 1px solid red;">Manual</span>	Input Type <span style="border: 1px solid red;">K-Type</span>	Output 1 % <span style="border: 1px solid red;">0.0</span>		PV Offset <span style="border: 1px solid red;">0.0</span>
Run/Stop <span style="border: 1px solid red;">Run</span>	Unit <span style="border: 1px solid red;">C</span>	Ctrl. Period1 <span style="border: 1px solid red;">4</span>		Security
Out1 <span style="border: 1px solid red;">Heat</span>	SV <span style="border: 1px solid red;">0.0</span>	Output 2 % <span style="border: 1px solid red;">0.0</span>		Level 1 Key <span style="border: 1px solid red;">Disable</span>
Out2 <span style="border: 1px solid red;">Heat</span>	Range Hi <span style="border: 1px solid red;">1300.0</span>	Ctrl. Period2 <span style="border: 1px solid red;">20</span>		Level 2 Key <span style="border: 1px solid red;">Disable</span>
Lock Status <span style="border: 1px solid red;">Normal</span>	Range Lo <span style="border: 1px solid red;">-200.0</span>	Tune Out High <span style="border: 1px solid red;">0</span>		Level 3 Key <span style="border: 1px solid red;">Disable</span>
	Pointer <span style="border: 1px solid red;">1</span>	Tune Out Low <span style="border: 1px solid red;">0</span>		Security Level
	F/W Version 1.40			<input checked="" type="radio"/> Unlock All
				<input type="radio"/> Read All, SV,AT
				<input type="radio"/> PV,SV
				<input type="radio"/> All Lock



Calibration offset value. Be noted after set of proper value don't forget to "ENTER". Unless the value will not be saved.

- Don't change any other parameters of this page.

### Category

1. Software Guide

AHP PLASTIK MAKINA