

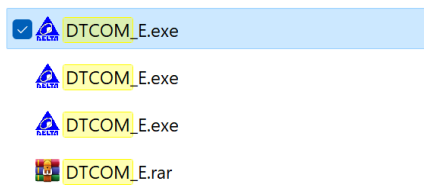
Installation and Connection to DTCOM Software

Description

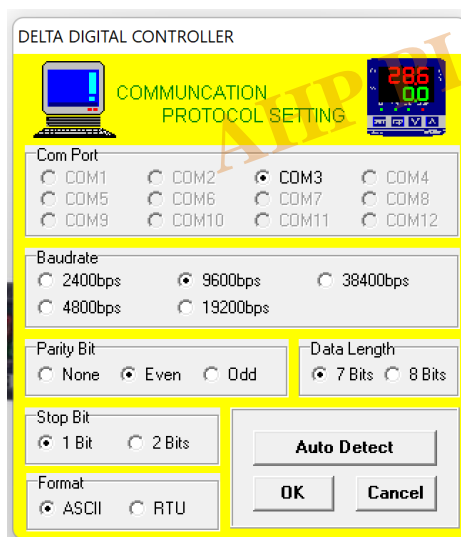
- Download DTCOM

[DTCOM Download](#)

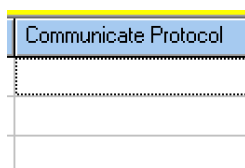
- Click on DTCOM_E.exe



- Select COM port (Refer to COM port driver installation guide) and then click on “Auto Detect”.



- After detection of some controllers, in the “communication protol” section click on one the detected items and then click “SET” then “Close”.



SET

CLOSE

- Click on Monitor Icon.



- Select proper "Address". In hydrostatic pressure testers from AHP, there are "number of lines+1" station address, for example in 4 station hydrostatic unit there are 5 address. 1 to 4 is related to pressure lines and 5 is related to temperature address. Select requested address for calibration.
- For DSC-OIT tester there are 2 address, 1 & 2 . Selecting each of these numbers will connect DTCOM to sensor 1 and 2.

Address 1

PV 23.8 C

SV 0.0

Out1

Out2

Connect

- In the bottom of page settings for the requested station address will be shown.

Control	Input	Manual	Alarm	PV tuning
Ctrl. Method Manual	Input Type K-Type	Output 1 % 0.0		PV Offset 0.0
Run/Stop Run	Unit C	Ctrl. Period1 4		Security
Out1 Heat	SV 0.0	Output 2 % 0.0		Level 1 Key Disable
Out2 Heat	Range Hi 1300.0	Ctrl. Period2 20		Level 2 Key Disable
Lock Status Normal	Range Lo -200.0	Tune Out High 0		Level 3 Key Disable
	Pointer 1	Tune Out Low 0		Security Level
	F/W Version 1.40			Unlock All
				Read All, SV, AT
				PV, SV
				All Lock



Calibration offset value. Be noted after set of proper value don't forget to "ENTER". Unless the value will not be saved.

- Don't change any other parameters of this page.

Category

1. Software Guide

AHP PLASTIK MAKINA